METALS INTERNATIONAL LIMITED

金 属 国 际 有 限 公 司

Unit L,Fl.5,Liaoshen International Plaza,1068 Wuzhong Road, Shanghai 201103, P.R. China
Tel: +86-21-60900836/60900837 Fax: +86-21-60900838
www.klsteel.com Email: metalsintl@yahoo.com

INSPECTION REPORT

Report No.: MIL 524498

Issued on: Jan 17th, 2010

Inspection Time: Jan 11th, 2010

P.O. No.524498

Inspection Subject:	Oxy Lance Tube				
Supplier:	Metals International Limited				
Address:					
Specification:	ASTM A106 B	Inspector :	Lin Gaojie	Stamp No:	

Visit Summary:

Scope of Inspection

- Final Inspection.
-100% Report review.
-Part photo service.

Results of inspection to Baoxin524498

- **Process Verification**

1. Verifying the Eddy Current Test

We had overseen the operation and checked part of the ET Report. The notches for Eddy Current are qualified according to the norm while the dimension of the sample is 14.5*3mm, which is not the same as our tubes. 14pcs of tubes were rejected when we oversaw the operation, but all 1121pcs of tubes were qualified when we were not there. We had warmed of this.

Photo attachment as below

Eddy Current Test

Sample for Eddy Current Test

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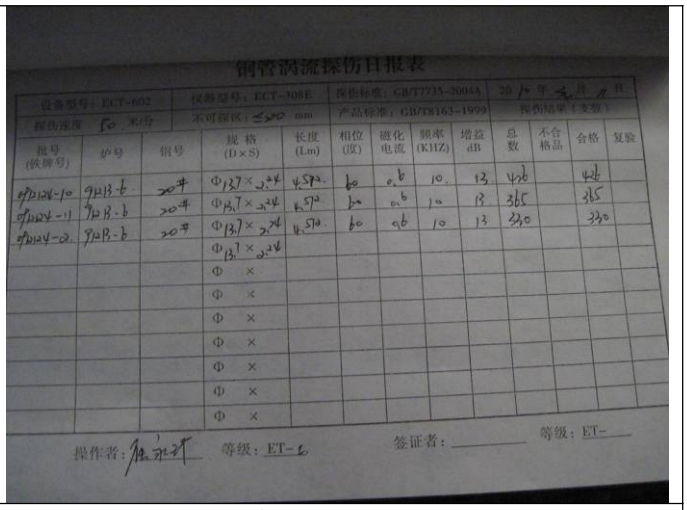
Rejected ones



The ET Report

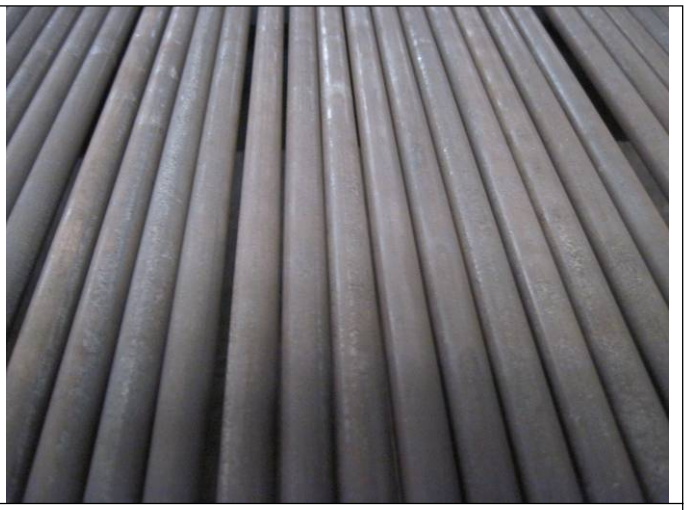
2. Inspection by Moody

Moody Inspector chose 90pcs of tubes (60pcs for the length 4572mm and 30pcs for the length 3000mm) randomly for inspecting.

He had measured the dimensions, verified the visual quality and marking, reviewed the raw Material Test Certificate and its receiving inspection and the test and examination records.

All of them are qualified.

Photo attachment as below



For inspecting: 13.7*2.24*4572mm

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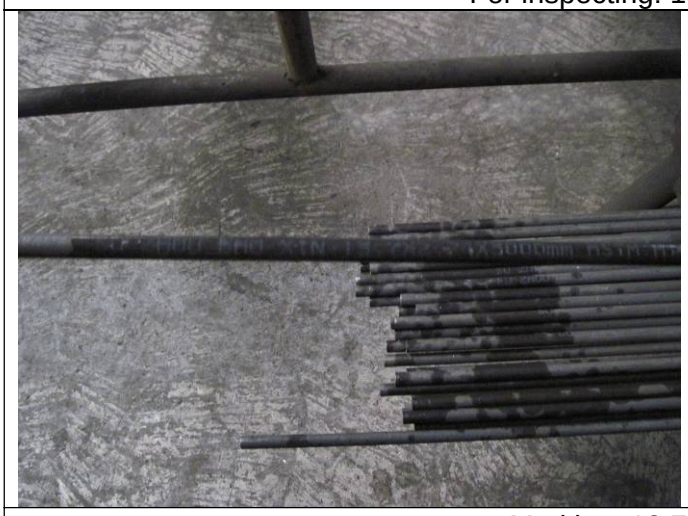
Marking: 13.7*2.24*4572mm

For inspecting: 13.7*2.24*3000mm



Marking: 13.7*2.24*3000mm

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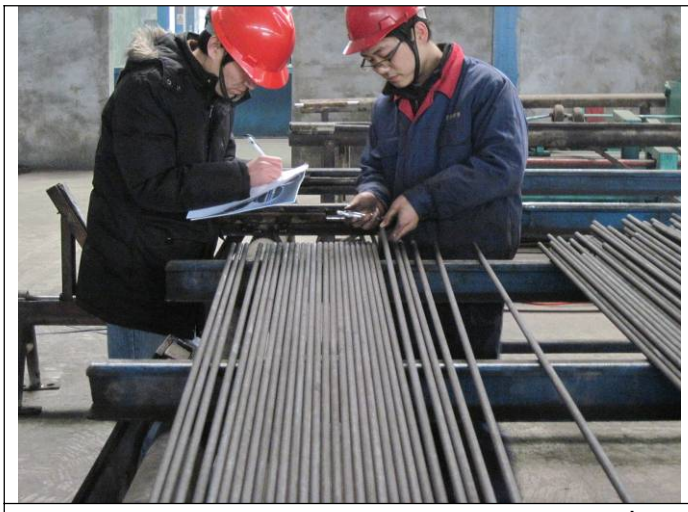

Inspecting

- **Review of Documentation**

The mill provided the raw Material Test Certificate and its receiving inspection.

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The mill provided the ET Report.

The mill provided the Physical Inspection Report.

Remarks