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# JIG SAW BLADES

## SABRE SAW BLADES

PROFESSIONAL  
CUTTING  
SOLUTION



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重庆特锋机械制造有限公司  
Mainforce Machinery Knives & Saws Mfg Co Ltd

# JIG SAW BLADES

## SABRE SAW BLADES

### ➔ Blade Material

Mainforce Machinery Knives & Saws is the leader in China for Jig saw blades. This means uncompromising quality, innovative ideas and universal use. Whether for miter, straight or curved cuts, We sells the right saw blade designed for high performance in all brand jig saws.

#### MEIFENG JIG SAW BLADES FEATURES

- RELIABLE QUALITY WITH BEST SELECTED MATERIALS
- OPTIMIZED CONFIGURATIONS CUT PRECISELY AND EASILY IN CONVENTIONAL AND SPECIALIZED MATERIAL
- SUPERIOR PERFORMANCE IN SPEED AND CLEANLINESS OF CUT
- SIMPLE CODING AND EASY TO READ BLADE APPLICATION IMPRINTED DIRECTLY ON EACH PACKING



#### Category of Blade Material

HCS: High Carbon Steel, suitable for cutting through wood, plastic and other soft materials

HSS: High Speed Steel, long lasting and will cut through most materials

Bi-Metal: HSS Bi-Metal combines the cutting performance of HSS with the flexibility of carbon steel. The

Saw blades are shatterproof and suitable for cutting through all types of materials.

HM: Tungsten Carbide Tipped, suitable for stainless steel

Diamond Grit: Diamond Grit Coated on steel, suitable for glass, ceramics and marbles

#### Tooth Design

- (1)Side Set and Milled
- (2)Side Set and Ground
- (3)Ground Teeth and Taper Ground Back
- (4) Wavy Set and Milled
- (5)Coated

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## ➔ T101 SERIES

### T-SHANK FOR WOOD

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools  
• Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo  
• PERLES • PEUGEOT • SKIL • STAYER

| MODEL  | Working Length(mm) | TPI | USAGE                                                                                                                                                                                                         | BI-METAL CODE |
|--------|--------------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| T101D  | 75                 | 6   | <b>Ideal for fast, straight cuts</b><br>Hard and soft wood, plastics, particle board 1/4" to 2-3/8". Use anti-splinter guard for splinter-free cuts. MATERIAL: HCS                                            | T101DF        |
| T101BR | 75                 | 10  | <b>Splinter-free cutting through down-cutting teeth</b><br>Straight, fine cuts in plywood, laminated particle board, hard and soft wood, plastics 3/16" to 1-1/4". Work without orbital action. MATERIAL: HCS | T101BRF       |
| T101AO | 57                 | 20  | <b>Ideal for fine, splinter-free curve cuts</b><br>Plywood, plastics, laminated particle board, hard and soft wood 5/64" to 3/4". MATERIAL: HCS                                                               | T101AOF       |
| T101B  | 75                 | 10  | <b>Ideal for straight, fine cuts</b><br>Hard and soft wood, plastics, plywood, laminated particle board 3/16" to 1-1/4". Use anti-splinter guard for splinter-free cuts. MATERIAL: HCS                        | T101BF        |
| T301CD | 91                 | 8   | <b>Ideal for fast, fine cuts</b><br>Hard and soft wood, particle board, laminated particle board 3/16" to 2-3/8". Plastics 3/16" to 1-1/4". Use anti-splinter guard for splinter-free cuts. MATERIAL: HCS     | T301CDF       |

## JIG SAW BLADES SABRE SAW BLADES

### ➔ T101D



▲ T101D



■ T101D-5X

## JIG SAW BLADES SABRE SAW BLADES

### ➔ T101BR/T101AO



▲ T101BR



■ T101D-5



▲ T101AO



■ T101AO-5



■ T101BR-5

➔ **T101B**



▲ **T101B**



■ **T101B-5**

**T-SHANK FOR WOOD**

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools  
• Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo  
• PERLES • PEUGEOT • SKIL • STAYER

| MODEL  | Working Length(mm) | TPI | USAGE                                                                                                                                  | BI-METAL CODE |
|--------|--------------------|-----|----------------------------------------------------------------------------------------------------------------------------------------|---------------|
| T111C  | 75                 | 8   | <b>Ideal for jigsaws without orbital action</b><br>Fast, coarse cuts in hard and soft wood, plastics 7/32" to 2-3/8".<br>MATERIAL: HCS | T111CF        |
| T119B  | 66                 | 13  | <b>Ideal for narrow cuts</b><br>Hard and soft wood, plywood, particleboard, plastics 5/64" to 5/8".<br>MATERIAL: HCS                   | T119BF        |
| T119BO | 57                 | 13  | <b>Ideal for narrow, curve cuts</b><br>Hard and soft wood, plywood, particleboard, plastics 5/64" to 5/8".<br>MATERIAL: HCS            | T119BOF       |

➔ **T111C/T119BO/T119B**



▲ **T111C**



▲ **T119B**



▲ **T119BO**



■ **T111C-5**

■ **T119B-5**

■ **T119BO-5**

➔ **T144 D / T244D / T344D / T234X / T345X**

**T-SHANK FOR WOOD**

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools  
• Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo  
• PERLES • PEUGEOT • SKIL • STAYER

| MODEL | Working Length(mm) | TPI | USAGE                                                                                                                                                                                                                                       | BI-METAL CODE |
|-------|--------------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| T144D | 74                 | 6   | <b>Ideal for straight, parallel cuts</b><br>Very fast, clean cuts in hard and soft wood, particle board 1/4" to 2-3/8". Suitable for plunge and curved cutting. MATERIAL: HCS                                                               | T144DF        |
| T244D | 74                 | 6   | <b>For curve cutting</b><br>Very fast, clean cuts in hard and soft wood, particle board, wood with nails 1/4" to 2-3/8". Suitable for plunge and curved cutting. MATERIAL: HCS                                                              | T244DF        |
| T344D | 126                | 6   | <b>Ideal for straight, parallel cuts</b><br>Very fast cuts in hard and soft wood, particle board 1/4" to 4". MATERIAL: HCS                                                                                                                  | T344DF        |
| T234X | 91                 |     | <b>Ideal for thick and thin wood materials</b><br>Progressive tooth spacing for straight, fine, splinter-free, accurate cuts in thick and thin wood materials in hard and soft wood, particle board, plywood 3/16" to 3-1/8". MATERIAL: HCS | T234XF        |
| T345X | 110                |     | <b>Ideal for thick and thin materials</b><br>Progressive tooth spacing for fast cuts, long life in metal 1/8" to 3/8". Wood with nails, particle board 1/8" to 3-5/8". Non-ferrous metal, aluminum, plastics 5/64" to 1-1/4". MATERIAL: HCS | T345XF        |



▲ **T144D**

▲ **T244D**



■ **T144D-5**



■ **T244D-5**

➔ **T118A / T118B / T118G / T218A / T318A / T318B**

**T-SHANK FOR METAL**

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools • Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo • PERLES • PEUGEOT • SKIL • STAYER

| MODEL | Working Length(mm) | TPI | USAGE                                                                                                                                                                           | BI-METAL CODE |
|-------|--------------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| T118A | 66                 | 21  | <b>For thin material</b><br>Straight cuts in metal, non-ferrous metal, aluminum, sheet metal 1/16" to 1/8". MATERIAL: HSS                                                       | T118AF        |
| T118B | 66                 | 13  | <b>For thick material</b><br>Straight cuts in metal, non-ferrous metal, aluminum 1.8" to 1/4". MATERIAL: HSS                                                                    | T118BF        |
| T118G | 66                 | 36  | <b>Ideal for very thin material</b><br>Straight cuts in metal, non-ferrous metal, sheet metal, aluminum 1/64" to 3/64". MATERIAL: HSS                                           |               |
| T218A | 66                 | 21  | <b>For curve cutting</b><br>Thin material in metal, non-ferrous metal, aluminum, sheet metal 1/16" to 1/8". MATERIAL: HSS                                                       | T218AF        |
| T318A | 106                | 21  | <b>Ideal for sandwich material</b><br>Straight cuts in metal, non-ferrous metal, aluminum 1/16" to 1/8". Sandwich materials 1/16" to 3/8". MATERIAL: HSS                        | T318AF        |
| T318B | 106                | 13  | <b>Ideal for sandwich material</b><br>Straight cuts, easy curve cutting in metal, non-ferrous metal, aluminum 5/64" to 5/16". Sandwich materials 5/64" to 3-1/8". MATERIAL: HSS | T318BF        |



▲ **T118A**



■ **T118-5**



■ **T118A-5X**

**JIG SAW BLADES**  
SABRE SAW BLADES

**T-SHANK FOR METAL**  
T123X / T127D / T227D

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools • Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo • PERLES • PEUGEOT • SKIL • STAYER

| MODEL | Working Length(mm) | TPI | USAGE                                                                                                                                                                                                                                    | BI-METAL CODE |
|-------|--------------------|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| T123X | 74                 | —   | <b>Ideal for thick and thin metal</b><br>Progressive tooth spacing for fast cuts, long life in metal, sheet metal 5/64" to 3/8". Non-ferrous metal 5/64" to 3/4". Stainless steel 1/16" to 1/8". fiberglass 3/64" to 3/4". MATERIAL: HSS | T123XF        |
| T127D | 74                 | 8   | <b>Ideal for aluminum</b><br>Fast, straight cuts in aluminum 3/16" to 5/8". Plastic 3/16" to 1-1/4". Non-ferrous metal, metal 3/16" to 1/4". fiberglass, lead, tin 3/16" to 3/4". MATERIAL: HSS                                          | T127DF        |
| T227D | 74                 | 8   | <b>Ideal for aluminum</b><br>Curve cutting in aluminum 3/16" to 5/8". Plastic 3/16" to 1-1/4". Non-ferrous metal, metal 3/16" to 1/4". fiberglass, lead, tin 3/16" to 3/4". MATERIAL: HSS                                                | T227DF        |

**T-SHANK FOR METAL**

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools • Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo • PERLES • PEUGEOT • SKIL • STAYER

| MODEL   | Working Length(mm) | TPI | USAGE                                                                                                                                                                                 | BI-METAL CODE |
|---------|--------------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| T118AHM | 57                 | 23  | <b>Ideal for stainless steel</b><br>Straight cuts in steel, non-ferrous metal 1/16" to 1/8". Stainless steel 3/64" to 5/64". Work without orbital action. MATERIAL: HM Carbide-Tipped |               |
| T130RF3 | 57                 | #23 | <b>Ideal for abrasive materials</b><br>Fine straight and curved cuts in brick, ceramics, glass, and fiberglass 3/64" to 5/8". MATERIAL: Diamond Grit Coated                           |               |

**T 118 AHM/T 130 Rf3**



**T118AHM**



**T130RF3**



**T118AHM-1**



**T130RF3-1**

➔ **T 7040 DS(DOUBLE CUT)**

**T-SHANK DOUBLE CUT**

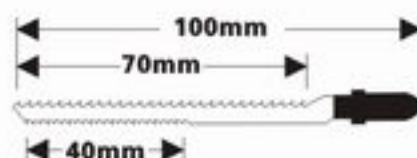
For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools • Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo • PERLES • PEUGEOT • SKIL • STAYER

| MODEL   | Working Length(mm) | TPI   | USAGE                                                                                        | BI-METAL CODE |
|---------|--------------------|-------|----------------------------------------------------------------------------------------------|---------------|
| T7040DS | 70/40              | 10/25 | <b>DOUBLE SIDE CUT BLADE</b><br>Fine straight and curved cuts. Double teathed. MATERIAL: HCS |               |

**U-SHANK**

For Black & Decker • HAAGER • HITACHI • RYOBI • SKIL • STAYER

| MODEL  | Working Length(mm) | TPI | USAGE                                                                                                                                                                                                         | BI-METAL CODE |
|--------|--------------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| U101D  | 75                 | 6   | <b>Ideal for fast, straight cuts</b><br>Hard and soft wood, plastics, particle board 1/4" to 2-3/8". Use anti-splinter guard for splinter-free cuts. MATERIAL: HCS                                            | U101DF        |
| U101BR | 75                 | 10  | <b>Splinter-free cutting through down-cutting teeth</b><br>Straight, fine cuts in plywood, laminated particle board, hard and soft wood, plastics 3/16" to 1-1/4". Work without orbital action. MATERIAL: HCS | U101BRF       |
| U101AO | 57                 | 20  | <b>Ideal for fine, splinter-free curve cuts</b><br>Plywood, plastics, laminated particle board, hard and soft wood 5/64" to 3/4". MATERIAL: HCS                                                               | U101AOF       |



■ **T7040DS-2**

**U-SHANK**

For Black & Decker • HAAGER • HITACHI • RYOBI • SKIL • STAYER

| MODEL  | Working Length(mm) | TPI | USAGE                                                                                                                                                                                                     | BI-METAL CODE |
|--------|--------------------|-----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| U101B  | 75                 | 10  | <b>Ideal for straight, fine cuts</b><br>Hard and soft wood, plastics, plywood, laminated particle board 3/16" to 1-1/4". Use anti-splinter guard for splinter-free cuts. MATERIAL: HCS                    | U101BF        |
| U301CD | 97                 | 5   | <b>Ideal for fast, fine cuts</b><br>Hard and soft wood, particle board, laminated particle board 3/16" to 2-3/8". Plastics 3/16" to 1-1/4". Use anti-splinter guard for splinter-free cuts. MATERIAL: HCS | U301CDF       |
| U118A  | 66                 | 21  | <b>For thin material</b><br>Straight cuts in metal, non-ferrous metal, aluminum, sheet metal 1/16" to 1/8". MATERIAL: HSS                                                                                 | U118AF        |
| U111C  | 75                 | 8   | <b>Ideal for jigsaws without orbital action</b><br>Fast, coarse cuts in hard and soft wood, plastics 7/32 to 2-3/8". MATERIAL: HCS                                                                        | U111CF        |
| U119B  | 66                 | 13  | <b>Ideal for narrow cuts</b><br>Hard and soft wood, plywood, particleboard, plastics 5/64" to 5/8". MATERIAL: HCS                                                                                         | U119BF        |
| U119BO | 57                 | 13  | <b>Ideal for narrow, curve cuts</b><br>Hard and soft wood, plywood, particleboard, plastics 5/64" to 5/8". MATERIAL: HCS                                                                                  | U119BOF       |
| U144D  | 74                 | 6   | <b>Ideal for straight, parallel cuts</b><br>Very fast, clean cuts in hard and soft wood, particle board 1/4" to 2-3/8". Suitable for plunge and curved cutting. MATERIAL: HCS                             | U144DF        |
| U244D  | 74                 | 6   | <b>For curve cutting</b><br>Very fast, clean cuts in hard and soft wood, particle board, wood with nails 1/4" to 2-3/8". Suitable for plunge and curved cutting. MATERIAL: HCS                            | U244DF        |
| U344D  | 126                | 6   | <b>Ideal for straight, parallel cuts</b><br>Very fast cuts in hard and soft wood, particle board 1/4" to 4". MATERIAL: HCS                                                                                | U344DF        |



▲ **U101D**



■ **U101D-2**

➔ **MAKITA SHANK**

**M SHANK**

For Makita

| MODEL | Working Length(mm) | TPI | USAGE                                                                                                                                                           |
|-------|--------------------|-----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NO.1  | 75                 | 21  | <b>For thin material</b><br>Straight cuts in metal, non-ferrous metal, aluminum, sheet metal 1/16" to 1/8". MATERIAL: HSS                                       |
| NO.2  | 75                 | 10  | <b>Ideal for plastic cuts</b><br>Plywood, particleboard, plastics 5/64" to 5/8". MATERIAL: HCS                                                                  |
| NO.3  | 75                 | 10  | <b>Ideal for jigsaws without orbital action</b><br>Fast, medium cuts in hard and soft wood, plastics 7/32 to 2-3/8". MATERIAL: HCS                              |
| NO.4  | 75                 | 6   | <b>Ideal for jigsaws without orbital action</b><br>Fast, coarse cuts in hard and soft wood, plastics 7/32 to 2-3/8". MATERIAL: HCS                              |
| NO.10 | 75                 | 10  | <b>Ideal for fast, straight cuts</b><br>Hard and soft wood, plastics, particle board " to 2-3/8". Use anti-splinter guard for splinter-free cuts. MATERIAL: HCS |



▲ **NO.1(FOR METAL)**



■ **NO.1**



▲ **NO.3(FOR WOOD)**



■ **NO.3**



▲ **NO.10(FOR WOOD)**



■ **NO.10**

➔ **T500 A5 / T501 A5**

➔ **T502 A5 / T1000 A10 / T1001 A10**

**JIG SAW BLADES**  
SABRE SAW BLADES  
COMBINATION SET

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools • Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo • PERLES • PEUGEOT • SKIL • STAYER

| MODEL     | Working Length(mm) | TPI | USAGE                                       |
|-----------|--------------------|-----|---------------------------------------------|
| T500 A5   |                    |     | T101B, T144D, T118A, T119BO, T118B          |
| T501 A5   |                    |     | T111C, T101D, T101B, T118A, T101AO          |
| T502 A5   |                    |     | T101D x 2, T101B x 2, T101AO                |
| T1000 A10 |                    |     | T144D, T144DP, T101B, T111C, T119BO, T101AO |
| T1001 A10 |                    |     | T144D, T127D, T101B, T111C, T118A           |



■ **T500 A5**

■ **T501 A5**



■ **T502 A5**



■ **T1000 A10**



■ **T1001 A10**

**JIG SAW BLADES**  
SABRE SAW BLADES  
SABRE SAW BLADE

For AEG • Bosch • Black & Decker • casal • DeWalt • Eltos • Elu • Festools • Flex • Hitachi • Holz-Her • KANGO • Kress • MAFELL • Makita • Metabo • PERLES • PEUGEOT • SKIL • STAYER

| MODEL  | Working Length(mm) | TPI | USAGE                                        |
|--------|--------------------|-----|----------------------------------------------|
| S606   | 150                | 6   | Coarse Cutting for solid wood. MATERIAL HCS  |
| S610F  | 150                | 10  | Ideal for wood with nails. MATERIAL BI-METAL |
| S614A  | 150                | 14  | Ideal for metal up to 3mm. MATERIAL HSS      |
| S618A  | 150                | 18  | Ideal for metal over 3mm . MATERIAL HSS      |
| S624A  | 150                | 24  | Ideal for metal sheet. MATERIAL HSS          |
| S906   | 230                | 6   | Coarse Cutting for solid wood. MATERIAL HCS  |
| S910F  | 230                | 10  | Ideal for wood with nails. MATERIAL BI-METAL |
| S914A  | 230                | 14  | Ideal for metal up to 3mm. MATERIAL HSS      |
| S918A  | 230                | 18  | Ideal for metal over 3mm . MATERIAL HSS      |
| S924A  | 230                | 24  | Ideal for metal sheet. MATERIAL HSS          |
| S1206  | 300                | 6   | Coarse Cutting for solid wood. MATERIAL HCS  |
| S1210  | 300                | 10  | Ideal for wood with nails. MATERIAL BI-METAL |
| S1214A | 300                | 14  | Ideal for metal up to 3mm. MATERIAL HSS      |
| S1218A | 300                | 18  | Ideal for metal over 3mm . MATERIAL HSS      |
| S1224A | 300                | 24  | Ideal for metal sheet. MATERIAL HSS          |

