

The top quality system of Bouncy castles from Guangzhou Tuo Yi Inflatables Co.,Ltd
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Pink COMBO Jump & Slide. (5x5m castle)



CAS-32-2 Gray castle



CAS-8-3 Red combo



CAS-30-3 Pink castle



CAS-67-3 Wizard



CAS-65-3 Wizard

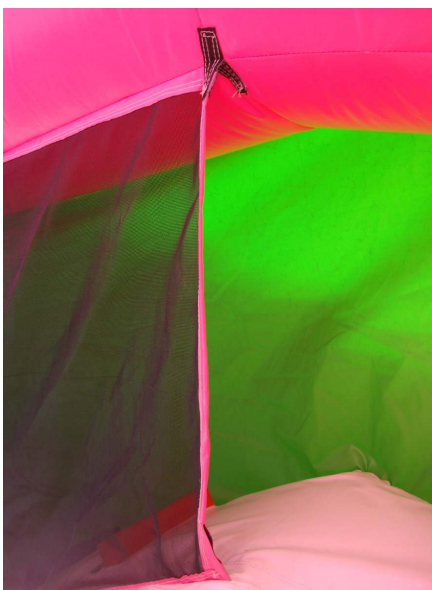


CAS-126 Yellow castles

Also see our web site: <http://www.inflatables-toy.net>

Special designs for this castle:

1. Entrance STEP included, Exit of slide STEP included. (See picture above, besides CAS-30-3).
2. Velcro on the STAIRS to have 4 times the stitching. Minimum 50mm Velcro to be used on each side of the stairs. Top of the stairs to have minimum 100mm of Velcro stitched to stairs and castle vinyl.



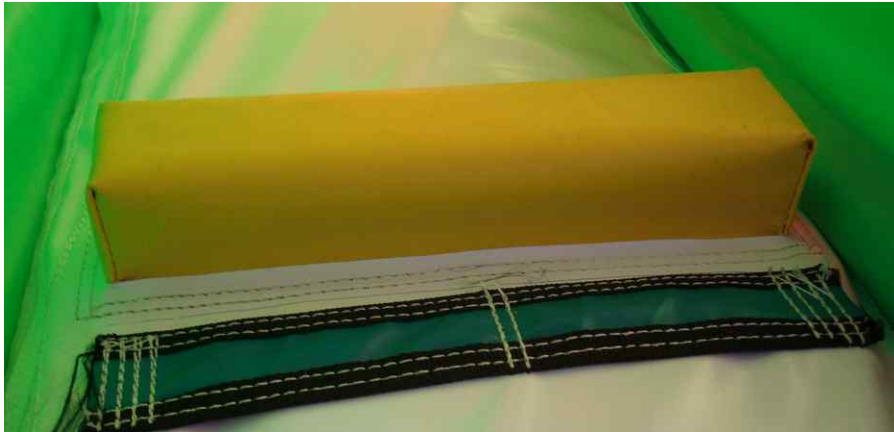
3. The Stairs vinyl to extend past the last foot tread, and continue to the back of the castle - (I

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stop the vinyl just after the last stair tread. This will stop the Velcro on the stairs coming apart).

4. Stair treads damage and ripping. Use thicker vinyl and 4x stitching on stair treads. Use non-water absorbing materials inside stair treads - don't use off cuts of vinyl or fabric materials.



5. Sun/shade cover included as shown in the 1 picture (RED COMBO) of this document. (These SUN/SHADE covers are to cover the jumping area and the slide area)

Ensure edges of shade cover are strengthened by folding back approx 35mm and 3x stitching. Sew some strengthening support strap around the edges of the sun shade cover. Tie points on castle for covers to be very strong due to the winds. Use similar tie points on the castles as in the picture below.



6. To meet Australian standards we need 12 high quality ties down points on the castles. (As shown on picture below). D-Buckles must be at least 130mm to 150mm out from the base of the castle.

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7. Zippers to be placed in 4 locations to exit air on set down. Zippers on the LEFT and RIGHT side, and the back rear of the castle LEFT & RIGHT side. Zippers to be 1m in length



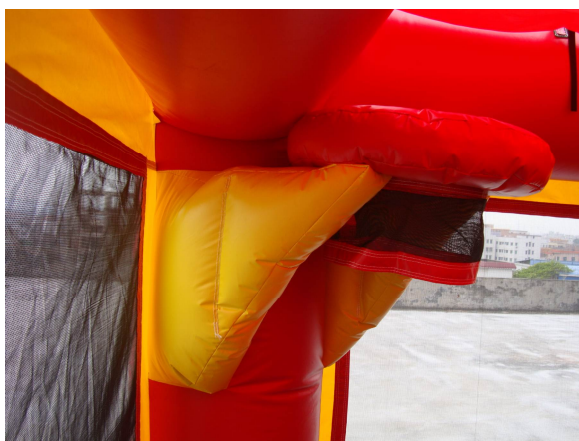
8. Vinyl to be fire resistant.
9. High quality **BLACK mesh** to be **4x** stitched the castle vinyl with high quality thread.

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10. Basket ball ring to be included on back left upright column. (Hoop style to be the same). Column is correct where the hoop is to go. (Left hand back column).



11. 1000W fan motor included (or similar size).
12. Ensure there is no lead paint in any of the products. For example the colouring of the vinyl.
13. Plenty of extra vinyl in ALL the same colours as used in the manufacture for repairs at a later date.
14. Strengthening of weak areas:

Vinyl at top of stairs separating the slide rips easy. The dividing vinyl between the slide and stairs need 0.6mm or thicker vinyl with 4x stitching to the castle. Use double thickness vinyl if required only in this area. Stitch in extra strap. (Example shown in picture 4 showing strength of black wide strap (50mm wide), stitched in with orange double layer vinyl) This strong strap will support the weak stitch area. Make these areas STRONG.

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15. Mesh - Put netting on the both edges of slide as in the photo as below. Put mesh on the far left side high enough so no children can climb out, or jump over the mesh.

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16. The entry into the castles I would like as shown in the Picture below. Ensure hole is big enough to allow big 12 year old children into the castle
New style entry (500mm wide X 540mm high semi circle)



17. The slide BLANKET to extend to the end of the slide step and not finish before that. As described earlier 50mm Velcro to be 4x stitched onto the edges of the slide blanket. Velcro to

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stitched onto the step also (4x stitching) so the blanket will not move. This needs to be approx 1500mm longer.



18. Ensure front entry step and slide step is like the picture below. Please have the entrance step nearly "level" and without the wedge look tapering downwards as in the picture below.



19. Ensure where the columns of castles attach the base have strong stitching.



20. Fan shoots of the castle are to have **high quality ropes to tie off the fan motor** so no air leaks out.

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