

铸造起重机



YZ140T19M冶金桥式起重机

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YZ型100/32~320/80吨铸造起重机

YZ Overhead crane for foundry Cap.100/32 to 320/80t

铸造起重机

铸造起重机是炼钢连铸工艺中的主要设备之一。主要用于转炉加料跨向转炉兑铁水，在精炼跨将钢水吊运至精炼炉或在钢水跨将钢水吊运至连铸回转大包台上，同时也适用于各种铸造工艺中的熔融金属的吊运工作。

铸造起重机总体构造可分为：双梁双轨、四梁四轨、四梁六轨等形式。双梁双轨和四梁四轨形式一般用于中、大吨位铸造起重机，四梁六轨双小车形式一般用于特大吨位铸造起重机。

铸造起重机是河南卫华重型机械股份有限公司生产的主导产品之一。本公司设计制造的铸造起重机技术先进、结构新颖、安全可靠、经济耐用、维护简单。

河南卫华重型机械股份有限公司生产的铸造起重机可以根据用户要求，提供如下

功能：

- 1.各机构可调速（1：10或更大）；
- 2.吊具可旋转；
- 3.龙门钩钩距可变；
- 4.超载限制及报警；
- 5.载荷的称重及显示、PLC控制及故障检测、显示、记录和打印系统；
- 6.防止同跨起重机之间的碰撞。

Foundry crane

Foundry crane is one of the main equipments in the continuous casting technology of steelmaking. It is mainly used for pouring melted iron from ladle to converter; lifting molten steel from refining bay to refining furnace or lifting molten steel from molten steel bay to ladle turret of continuous casting machine.

The overall structure of foundry crane has the following forms: two-girder and two-rail, four-girder and four-rail, and four-girder and six-rail, etc. The form of two-girder and two-rail, and four-girder and four-rail are mainly used for middle and large-tonnage foundry crane; the form of four-girder and six-rail and two-trolley is mainly used for extra large-tonnage foundry crane.

Foundry crane is one of the leading products manufactured by Henan Weihua Heavy Machinery Co., Ltd. The foundry crane designed and manufactured by this company has advanced technology and novel structure. The crane is safe, reliable, long-lasting and economical, and easy to be maintained.

The foundry crane manufactured by Henan Weihua Heavy Machinery Co., Ltd. can supply the followings if the user asks:

Functions:

1. The mechanisms can be speed governing (1: 10 or larger);
2. The lifting appliances are rotatable;
3. The spacing of portal hook is variable;
4. Limit and warning for over load;
5. Weighing and display of load, PLC control and failure detection, display, record and printing system;
6. Prevent collision between cranes of same span.



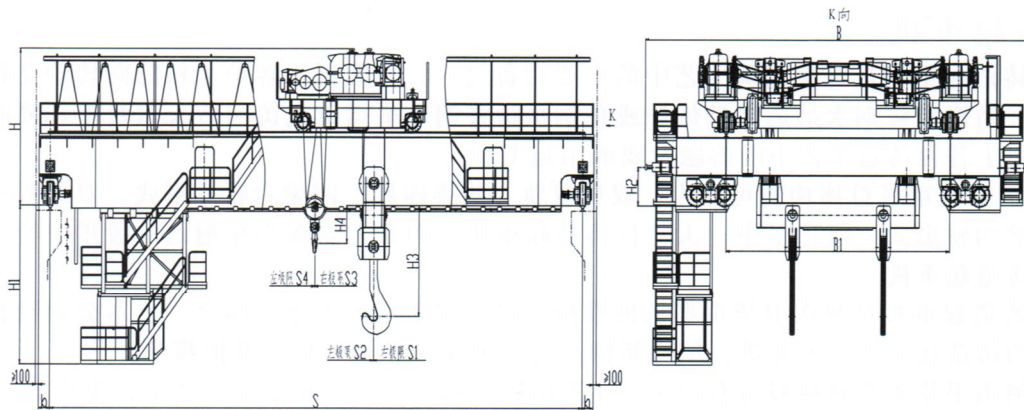
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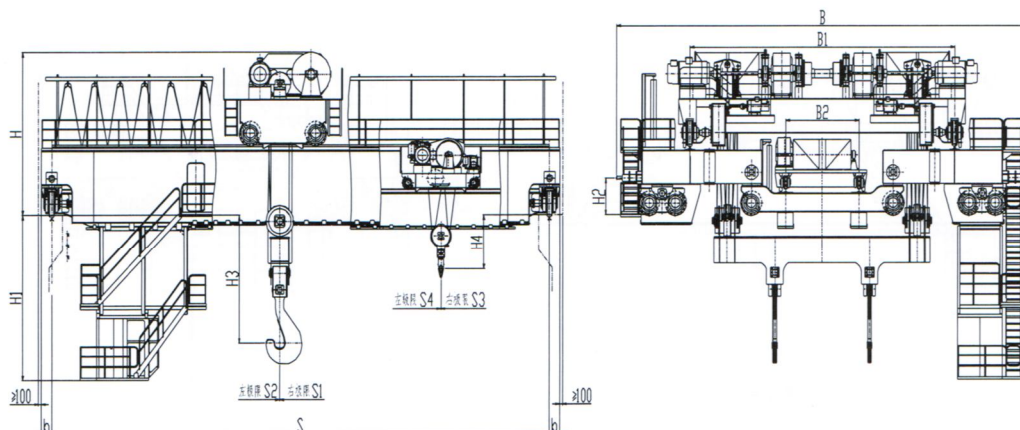


技术参数 Technical Data

起重量(t) Lifting capacity		100/32			125/32	
工作级别 Working Class		A7			A7	
跨度S(m) Span		19	22	25	19	22
起升高度(m) Lifting Height	主钩Main hook	18	20	25	24	20
	副钩Auxiliary hook	20	22	27	26	22
速度Speed	主钩Main hook	6.8	6.8	8.6	9.5	7.6
	副钩Auxiliary hook	9.5	9.5	12	12	9.5
	小车 trolley	37	37	41	42	36
	大车 crane	68	68	77	77	77
主要尺寸 (mm) Dimensions	H	4900	4900	5100	5150	5200
	H1	4500	4500	5000	5000	5000
	H2	1200	1200	1300	1350	1350
	B	13500	13800	14800	14800	14800
	B1	7800	8000	9000	9000	9000
	b	410	410	410	410	410
极限尺寸 limit dimension	H3	3500	3500	3500	380	380
	H4	1200	1200	1200	1200	1200
	S1	2000	2000	2000	2200	2200
	S2	3700	3700	3700	4100	4100
	S3	4100	4100	4100	4700	4700
	S4	1600	1600	1600	1600	1600
最大轮压(KN) Max wheel load		520	530	545	580	595
荐用钢轨 Steel track Recommended		QU120	QU120	QU120	QU120	QU120
电源 Power source		三相交流 380V 50HZ 3-Phase A.C. 380V 50HZ				

YZ型100/32~320/80吨铸造起重机

YZ Overhead crane for foundry Cap.100/32 to 320/80t



技术参数 Technical Data

起重量(t) Lifting capacity		125/32	140/32
工作级别 Working Class		A7	A7
跨度S(m) Span		19	19
起升高度(m) Lifting Height	主钩Main hook	24	22
	副钩Auxiliary hook	26	24
速度Speed	主钩Main hook	7.6	7.8
	副钩Auxiliary hook	12	9.7
	主小车 Main trolley	38	36
	副小车 Auxiliary trolley	39	37.5
	大车 crane	76	73
主要尺寸 (mm) Dimensions	H	5690	5880
	H1	5500	5600
	H2	1350	1350
	B	15800	15800
	B1	10120	10100
	B2	2800	2500
极限尺寸 limit dimension	b	410	450
	H3	4200	4350
	H4	1300	1500
	S1	2200	2300
	S2	2000	2000
	S3	1500	1500
	S4	1500	1600
最大轮压(KN) Max wheel load		505	535
荐用钢轨 Steel track Recommended		QU120	QU120
电源 Power source		三相交流 380V 50HZ 3-Phase A.C. 380V 50HZ	



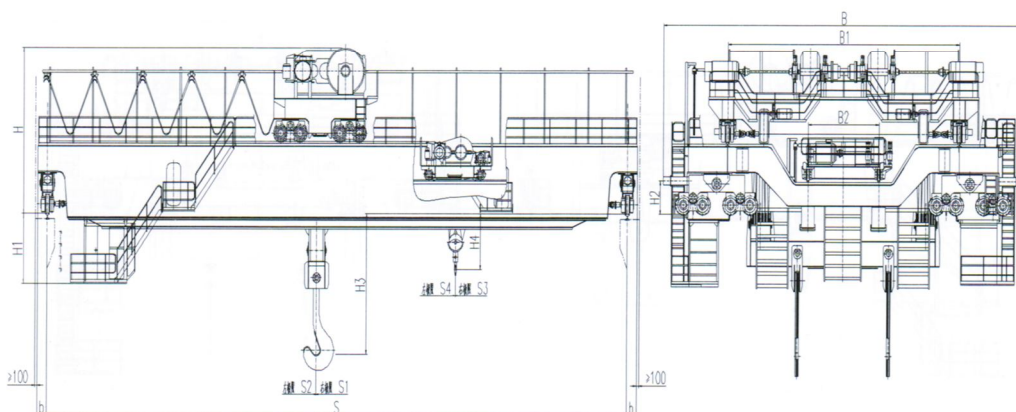
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技术参数 Technical Data

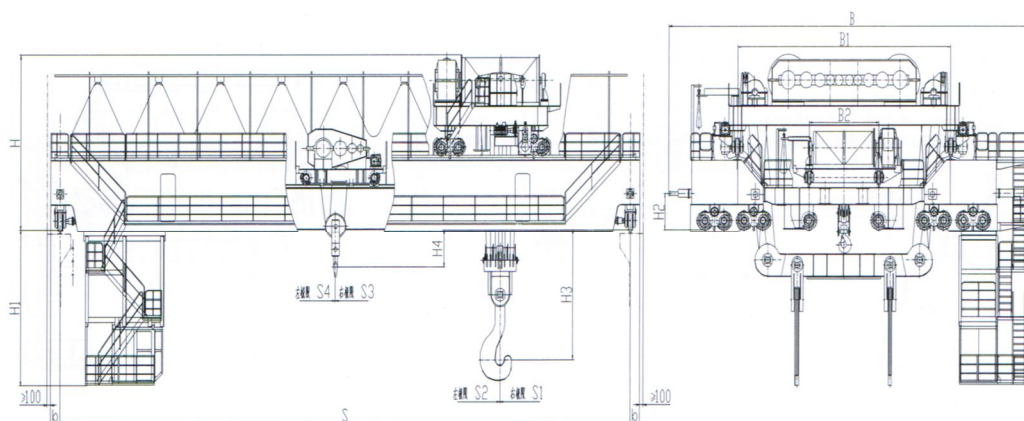
起重量(t) Lifting capacity		160/40
工作级别 Working Class		A7
跨度S(m) Span		27
起升高度(m) Lifting Height	主钩Main hook	25
	副钩Auxiliary hook	26
速度Speed	主钩Main hook	9.8
	副钩Auxiliary hook	12
	主小车 Main trolley	43.5
	副小车 Auxiliary trolley	43.5
	大车 crane	84
主要尺寸 (mm) Dimensions	H	6350
	H1	2700
	H2	1250
	B	16800
	B1	10800
	B2	3300
极限尺寸 limit dimension	b	550
	H3	6000
	H4	1100
	S1	2800
	S2	2650
	S3	1800
	S4	2200
最大轮压(KN) Max wheel load		485
荐用钢轨 Steel track Recommended		QU120
电源 Power source		三相交流 380V 50HZ 3-Phase A.C. 380V 50HZ



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技术参数 Technical Data

起重量(t) Lifting capacity		180/50	200/50	225/65	240/80
工作级别 Working Class		A7	A7	A7	A7
跨度S(m) Span		28.5	28	27	22
起升高度(m) Lifting Height	主钩Main hook	27	26	32	25
	副钩Auxiliary hook	29	26	34	27
速度Speed	主钩Main hook	7.5	6	11	7
	副钩Auxiliary hook	10	10	11	9.6
	主小车 Main trolley	40	41	41	35
	副小车 Auxiliary trolley	38	38	39.5	38
	大车 crane	80	78	84	80
主要尺寸 (mm) Dimensions	H	6850	6900	7000	7000
	H1	5860	6000	5990	5650
	H2	1350	1650	1400	1350
	B	17500	17000	17300	18500
	B1	10500	10000	10100	11250
	B2	3500	3200	3300	3800
极限尺寸 limit dimension	b	4500	450	450	450
	H3	5500	6000	5800	5500
	H4	1200	1000	1000	1500
	S1	2450	2600	2500	2800
	S2	3000	3000	3000	3200
	S3	2000	2000	2200	2400
	S4	1600	1600	1600	2800
最大轮压(KN) Max wheel load		525	530	550	545
荐用钢轨 Steel track Recommended		QU120	QU120	QU120	Qu120
电源 Power source		三相交流 380V 50HZ 3-Phase A.C. 380V 50HZ			



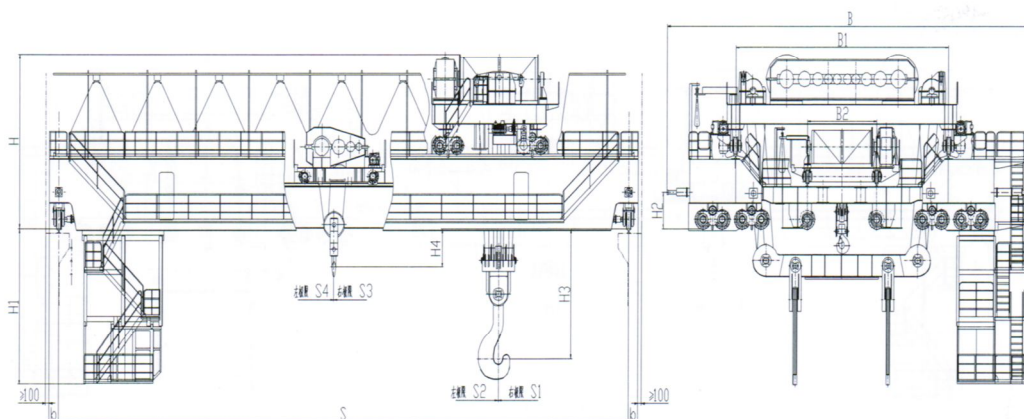
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技术参数 Technical Data

起重量(t) Lifting capacity		280/65	320/80
工作级别 Working Class		A7	A7
跨度S(m) Span		21	24.5
起升高度(m) Lifting Height	主钩Main hook	24	28
	副钩Auxiliary hook	26	32
速度Speed	主钩Main hook	10	7.5
	副钩Auxiliary hook	12	10
	主小车 Main trolley	30	29
	副小车 Auxiliary trolley	39	39
	大车 crane	76	58
主要尺寸 (mm) Dimensions	H	7600	7800
	H1	6400	6500
	H2	1350	1500
	B	19200	19500
	B1	12000	12500
	B2	3800	5000
极限尺寸 limit dimension	b	500	500
	H3	5900	6000
	H4	1500	1700
	S1	3200	3300
	S2	3500	3500
	S3	2400	2600
	S4	2800	3000
最大轮压(KN) Max wheel load		595	650
荐用钢轨 Steel track Recommended		QU120	QU120
电源 Power source		三相交流 380V 50HZ 3-Phase A.C. 380V 50HZ	



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