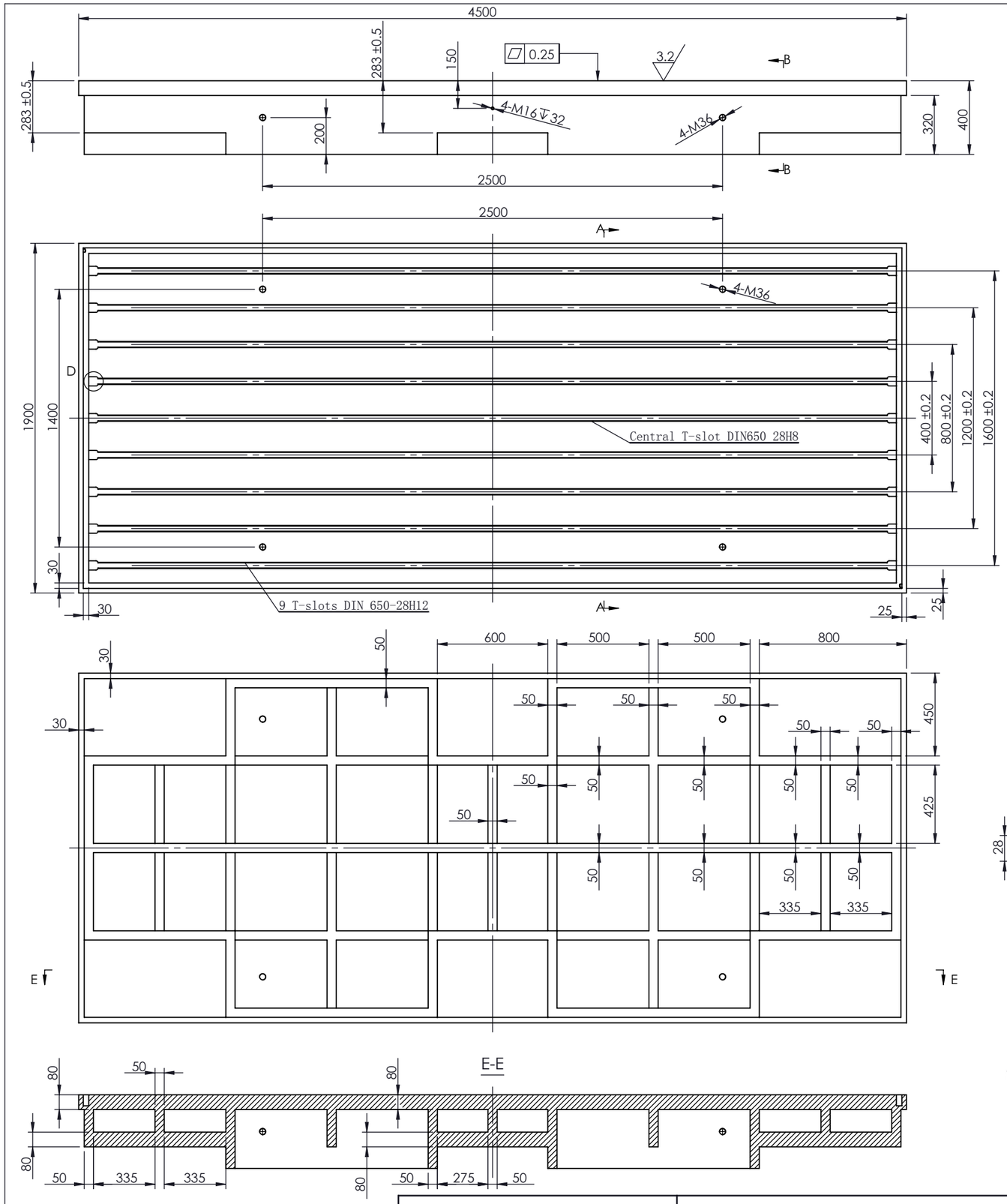
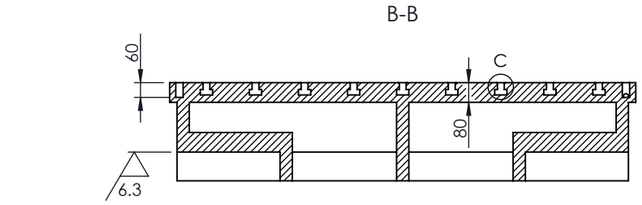
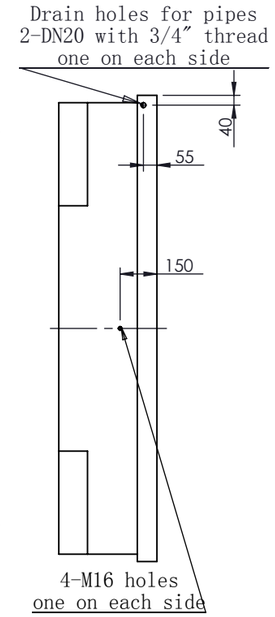
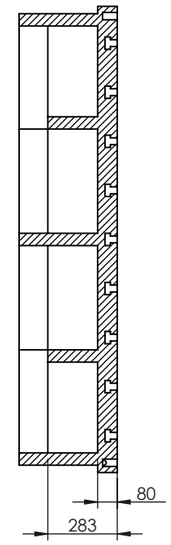
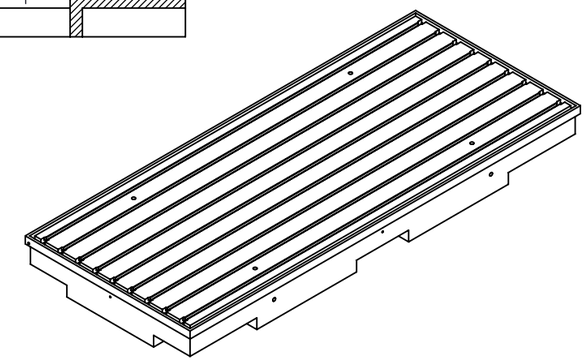
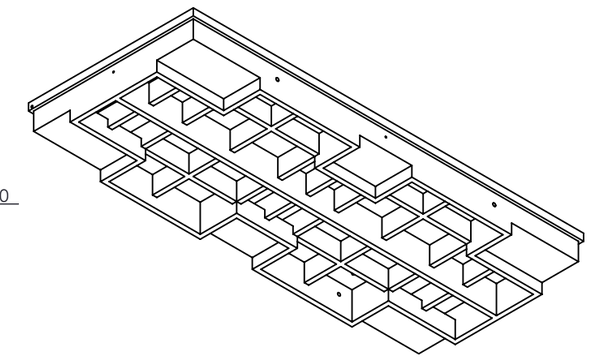




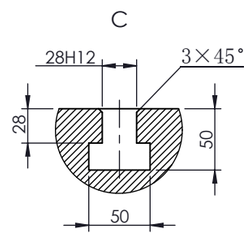


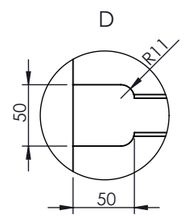






其 余 12.5
Otherwise





1. Material cast iron/HT250.
2. Worksurface of cast iron must not have sand.
3. The cast iron must not have porosity.
4. Cast iron must be stress-relieved.
5. Total weight of cast iron:8600Kg±5%.
6. Unmarked fillet of cast iron:R10~R20.
7. 8-M36 Through holes for lifting hooks.
8. 4-M16 holes for grounding bolts.
9. The cast iron need 4 pieces hook with screw.
10. The top worksurface treat with TECTYL 502C.
11. Side & bottom surface: painted, colour RAL 5017 (traffic blue).
12. Central T-slot 28H8, other T-slot 28H12.
13. All unmarked dimension & tolerance according to: ISO2768-1mH.

版本号 REVERSION	更改者 REVISER	更改内容 MODIFICATION	标记 MARK	日期 DATE
B	Qian Xuewen	Modification		2009.12.23
A	Qian Xuewen	Release		2009.12.17

设计 DESIGN	Qian Xuewen	2009.12.17	名称/PART NAME: Base plate
校对 CHECK	Wang Shusheng	2009.12.17	
批准 APPROVAL	Lin weili	2009.12.17	
第一角投影 1st Ang. Proj.			图号/DRAWING NO.: CP1288-D-M-E-000-B
重量 WEIGHT			
数量 QUTY			装配图 A.S.S.Y DRAWING: 4500×1900×400
比例 SCALE	1:25		材料 MATERIAL:
			第 1 张 PAGE / 共 1 张 OF

AVL CHINA

Subject to change without notice !

GENERAL DESIGN WITH MAIN DIMENSIONS

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