



其余
Otherwise

1. Material: cast iron HT250
2. Worksurface of cast iron must not have sand.
3. The cast iron must not have porosity.
4. Cast iron must be stress-relieved.
5. Total weight of cast iron: 8270kg ± 5%.
6. Unmarked fillet of cast iron: R10~R20.
7. 4-M24 thread holes are for lifting hooks.
8. 6-M10 thread holes are for grounding bolts.
9. The cast iron need 4 pieces hook with screws.
10. The top worksurface treat with TECTYL 502C.
上表面涂防锈漆TECTYL 502C
11. Side & bottom surface: painted, color RAL 5017 (traffic blue)
12. T-slots DIN65-28H12.
13. All unmarked dimension & tolerance according to ISO2768-1mH.

Copyright © 2015, all rights reserved. This drawing is the property of and may not be reproduced in any form, either in whole or in part, or made available to any third party or used for manufacturing or any other purpose without the prior written permission of .		Tolerances 未注公差:		Revision of linked model: Rev. 01 链接的模型版本:	
Material 材料:		Scale 比例: 1:20		Paper Size 幅面: A2	
Type No. 型号: 01		Mass (kg) 重量(kg):		SAP-Materialno. SAP物料号: YN5520	
Description / 名称: CN BASEPLATE 4000X1900X400/9		Welding Standard 焊接标准:		Sheet 页码: 1/1	
Created 设计: 2014-09-23 WANGSS		Date 日期: 2015-09-09		Name 签名: cuiimin	
Changed 更改: 2015-08-27 u11x06		Date 日期: 2015-09-14		Name 签名: u11x06	
Approved 批准: 2015-09-09		Date 日期: 2015-09-14		Name 签名: u11x06	
Released 发布: 2015-09-14		Date 日期: 2015-09-14		Name 签名: u11x06	
Rev. No. 版本号: 01		Mod. No. 更改单号: 2015-08-27		Date 更改日期: 2015-09-06	
Rev. No. 版本号: 00		Mod. No. 更改单号: 2015-08-27		Date 更改日期: 2015-09-06	
Project 项目: D00245751		Revision 版本: 01		SAP-Materialno. SAP物料号: YN5520	
Master Number 主号: M00109672		Document Number 版本号: D00245751		Revision 版本: 01	

Filename: F00124748_CN BASEPLATE 4000X1900X400X9