

Cutting papamter

material	thickness (mm)	Cutting speed(300mpa) (mm/min)	Cutting speed (380mpa) (mm/min) 3040 pump
marble	20	300	380
	30	200	290
granite	20	250	320
	30	150	168
ceramic	10	700	960
	28	200	290
Common glass	6	1200	1440
	10	600	770
	19	350	480
Laminated glass	21	400	576
Spongde foam	20	5000	6720
	50	2000	2880
	80	1500	1920
Car interior (carpet)	3-4		
Stainless steel	1	850	1200
	3	400	580
	6	220	288
	10	150	200
	16	85	120
	20	60	48
	30	25	40
	55		19.8
copper	3	1000	14440
	5	500	625
aluminium	10	400	576
	20	200	336
	30	100	192
	70		48