

HYPIONT WATERJET CUTTING SPEED

Material	Thickness(mm)	Cutting speed with 55000psi(mm/M)	Cutting speed with 60000psi(mm/M)
Marble	20	300	380
	30	200	300
Granite	20	250	330
	30	150	200
Glass Brick	12	800	960
Glass	5	1200	1500
	10	500	600
	20	350	420
Glue Chipped Glass	10	450	540
Sponge	50	5000	6000
Foam	50	5000	6000
Wood	10	1000	1200
	50	200	240
Steel	2	600	720
	4	400	500
	6	300	420
	8	200	300
	10	120	200
	15	75	120
	20	30	50
	60	12	20
Laminates	10	1500	1800
Aluminum	5	350	500
Copper	5	350	420
Reinforced plastic	2	1200	1500