





**Product Guide** 

Transforming your ideas into valuable intelligent products



## Introduction

Established in 1978, Falcon Machine Tools Co., Ltd. is an innovative, Taiwan-based CNC machine manufacturer with facilities in the United States (Chevalier Machinery Inc.) and agents in Europe, the Middle East, Mainland China and South America. The company is publicly traded on the Taiwan Stock Exchange.

To meet our customers' high standards, we assemble our grinding, turning and milling machines in our own ISO 9001-certified factories with departments that include R&D, sheet metal production and electronics.

We're committed to providing superior solutions in a variety of industries including: Aerospace, Automotive, Defense, Wind Turbine, Gas & Oil Products, Medical, Semiconductor and Tool & Die.

Our extensive network of highly qualified dealers delivers our products on time, at a competitive price and always backed by legendary service. Chevalier branded products are regularly exhibited at leading national and international trade shows.

Advanced SMART iControl include auto grinding, autodressing and constant-contact dressing modes





Integration and automation development produce precise parts quickly to meet current and emerging technologies

## Core Technologies

User-friendly PC-based SMART iControls make it easy to learn and operate machines. Conversational programming permits operators to create custom programs without an engineering degree.

Exclusive iMachine Communications System<sup>TM</sup> (iMCS) software provides comprehensive remote monitoring anywhere in the world, anticipating problems before they occur to avoid downtime and increase productivity.

Advanced programming increases shop productivity by automating processes that simplify production and reduce the need for manual labor.

New machining techniques use a wide range of diverse materials to produce precise custom parts for specific applications.

Turnkey applications add value and innovation by delivering complete solutions that fulfill customers' quality and cycle-time requirements.





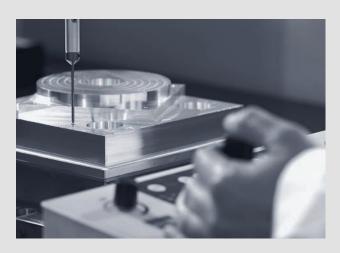
# Research and Development

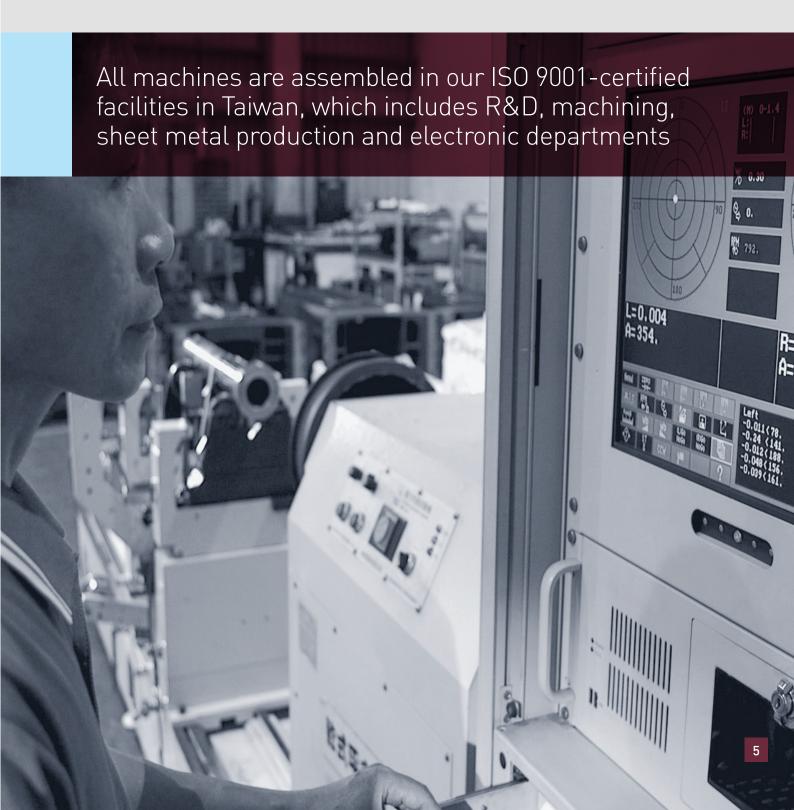
Maximum accuracy, flexibility and rigidity are the hallmarks of every Chevalier machine. To achieve these standards, our R&D Department uses 3D software for Finite Element Analysis and dynamic simulation throughout all phases of the design process.



# **Quality Assurance**

To meet exacting ISO 9001 standards, we follow a stringent quality control process from casting to assembly to final testing. To verify that all aspects of the manufacturing process meet our clients' specific requirements, we use laser calibration and ball-bar test equipment after assembly to assure precise verification and compensation for increased accuracy and repeatability.





# **Manufacturing Facilities**

We complete most precision machining processes in-house using dedicated CNC manufacturing machines. All structural assembly work—including electrical and controls—are assembled by our team of highly trained and experienced engineers.

## Sales, Service and Parts

Customer satisfaction is always the highest priority for Falcon Machine Tools Co., Taiwan and U.S.A. based Chevalier Machinery. Our main factory in Taiwan and a modern warehouse facility in the Los Angeles area maintains a comprehensive inventory of parts for all machines including thorough service training programs for our dealers and end-users.

Our goal is to produce machines with built-in value that meet our customers' ever-changing needs





New intelligent gantry-type automatic aluminum wheel production equipment

Our highly efficient Intelligent Gantry-Type Automatic Production Line is designed to make sure each machine meets customers' expectations for design, features, precision, quality and reliable performance for years to come.

This automatic production line, developed and tested by our R&D department and application team, includes vertical lathes and vertical machine centers along with automatic loading and unloading systems, workpiece identifying, positioning, flipping, cleaning and in-process measuring systems.

We significantly increased the system's production efficiency by using high-speed, double-jaw robot arm movements, vertical direction at 60 m/min and horizontal direction at 80 m/min.

As a result, our professional team can study customers' requirements and design a complete integrated production line—including an automatic loading and unloading system—to meet their specifications.

# **Grinding machines**

## Double Column Grinders

FPG-60120DC • 60160DC • 60200DC • 100160DC • 100200DC • 100240DC • 100400DC • 120200DC • 120515DC Series (Available in other sizes)

SMART iControl and Moving Beam Type

Table Size: up to 3,000 x 13,000 mm

Max. Table Load: up to 80,000 kg

Spindle Speed: 500 to 2,000 rpm

Horizontal Head: 30 kW, Vertical Head: 15 kW



FSG-4060DC • 4080DC • 40120DC • 40160DC • 5060DC • 5080DC • 50120DC • FSG-6060DC • 6080DC • 60120DC • 60160DC Series (Available in other sizes)

iSurface Control and Fixed Beam Type

Table Size: up to 1,500 x 4,000 mm

Max. Table Load: up to 35,000 kg

Spindle Speed: 500 to 2,000 rpm

Spindle Motor: up to 22 kW on Horizontal Head



## High-efficiency Profile Grinders

#### FMG-1632CNC-HD

Siemens/Fanuc Control

Table Size: 410 x 810 mm

Max. Table Load: 1,500 kg

Moving Column with Creep Feed Function

Spindle Speed: 500 to 1,800 rpm

Spindle Motor: up to 55 kW



#### FMG-B1224 • B1640 Series

SMART iControl

Table Size: up to 400 x 1,000 mm

Max. Table Load: 670 kg

Spindle Motor: up to 30 kW

Spindle Speed: 600 to 3,600 rpm





# **Grinding machines**

## Multi-function Profile Grinders

### SMART-B818IV • B1224IV • B1640IV • B2440IV • B2460IV • B2480IV Series

SMART iControl

Table Size: up to 600 x 2,000 mm

Spindle Motor: up to 18.5 kW

Spindle Speed: 500 to 1,800 rpm (B818IV 1,000 to 7,000 rpm),

Higher Speed Available



#### SMART-H818IV • H1224IV • H1640IV • H2440IV • H2460IV • H2480IV Series

SMART iControl

Table Size: up to 600 x 2,000 mm

Hydraulic-driven X-axis

Spindle Motor: up to 18.5 kW

Spindle Speed: 500 to 1,800 rpm (H818IV 1,000 to 7,000 rpm),

Higher Speed Available



## Double-sided Fine Grinder

### FDG-700

iSurfaceDS Control

Wheel Dia.: Ø700 mm

Max. Workpiece Dia.: Ø205 mm

Max. Workpiece Grinding Thickness: 25 mm

Max. Load Pressure: 600 kPa

Upper Disk: Motor 5.5 kW / Speed 60 Hz, 125 rpm

Lower Disk: Motor 5.5 kW / Speed 60 Hz, 125 rpm

Inner Disk: Motor 2 kW / Speed 60 Hz, 75 rpm



## **Vertical Grinding Centers**

## FVGC-40 • FVGC-50 • FVGC-60 • FVGC-63 • FVGC-U60 Series

SMART/Fanuc/Heidenhain Control

Roller Guide Way Design

Table Size: up to 635 x 1,650 mm

Spindle Speed: up to 15,000 rpm

Spindle Motor: up to 15 kW

Tool Change: Arm Type



## Fully Automatic Precision Surface Grinders

# FSG-2040ADIV • 2060ADIV • 2440ADIV • 2460ADIV • 2480ADIV • 24120ADIV • 24160ADIV Series

iSurface Control

Table Size: up to 600 x 4,000 mm

Auto. Dressing and Compensation (Optional)

Elevating and Crossfeed Driven by Servo Motor

Precisely Scraped Turcite-B on X- and Z-axis

Spindle Motor: up to 18.5 kW

In-Machine Dynamic Balancing



#### FSG-2048ADIV • 2064ADIV Series

iSurface Control

Table Size: up to 500 x 1,600 mm

Auto. Dressing and Compensation (Optional)

Elevating and Crossfeed Driven by Servo Motor

Precisely Scraped Turcite-B on X-axis

Spindle Motor: up to 18.5 kW

In-Machine Dynamic Balancing



#### FSG-1224ADIV • 1632ADIV • 1640ADIV Series

iSurface Control

Table Size: up to 400 x 1,000 mm

Auto. Dressing and Compensation (Optional)

Elevating and Crossfeed Driven by Servo Motor

Needle Roller Guide Way

Spindle Motor: up to 7.5 kW

In-Machine Dynamic Balancing



### FSG-1224AF • FSG-1640AF Series

iSurface Control

Table Size: up to 400 x 1,000 mm

Auto. Dressing and Compensation (Optional)

Elevating and Crossfeed Driven by Servo Motor

Elevating and Crossfeed Equipped with Ballscrew

Needle Roller Guide Way

Spindle Motor: up to 11 kW

In-Machine Dynamic Balancing





# **Grinding machines**

## Fully-automatic Surface Grinders

### FSG-3A818 • 3A1224 Series

3-axis Automatic

Table Size: up to 300 x 600 mm

Double "V" Turcite-B Saddles Ways

Spindle Speed: up to 3,450 rpm

Spindle Motor: up to 3.7 kW



## Semi-automatic Surface Grinders

#### FSG-2A618 • 2A818 • 2A1224 Series

2-axis Automatic: X-Axis by Hydraulic System Z-axis by Motor

Table Size: up to 300 x 600 mm

Z-axis with Double "V" Ways and Electric Motor

Hand Scrapped Turcite-B Used on X- and Z-axis (2A1224)

Spindle Speed: 1,750 rpm (2A618), 3,500 rpm (2A818, 2A1224)

Spindle Motor: 1.5 kW (2A618), 3.7 kW (2A818, 2A1224)



## Manual Surface Grinders

### FSG-618M Series

Ball Table Ways

Double "V" + Turcite-B on Z-axis

Table Size: 175 x 480 mm

Chuck Size: 150 x 450 mm

Table Surface to Spindle Center: 450 mm

Spindle Speed: 3,450 rpm

Spindle Motor: 1.5 kW



### FSG-612SP • 618SP • 818SP Series

Double "V" + Turcite-B on Z-axis

Table Size: up to 200 x 450 mm

Ballscrew on Crossfeed

Spindle Speed: 3,450 rpm

Spindle Motor: 1.5 kW

Table Surface to Spindle Center: 500 mm



# Turning machines

## Vertical Turning Lathes

### FVL-1250 • 1600 • 2000VTC+C Series

Fanuc/Siemens Control

Box Way Structure

Spindle Motor: up to 75 kW

Max. Swing Dia.: up to Ø2,500 mm

Table Dia.: up to Ø2,000 mm

Max. Weight: up to 12,000 kg

Transmission: 2-Speed Gearbox

Optional with C axis and Power Milling Spindle



### FVL-8 • 12 • 20 • 24 Series

Fanuc Control

Box Way Structure

Spindle Motor: up to 50 kW

Max. Swing Dia.: up to Ø850 mm

Spindle Speed: 50 to 1,500 rpm

Chuck Size: up to 530 mm  $\,$ 

Turret No.: up to 2 sets



## Multi-functional CNC Teach-in Lathes

## FCL-18 • 21 • 25 • 30 • 32 • 40 Series

Fagor/Siemens/Fanuc Control

Flat Bed Lathe

Manual, Conversation and CNC Operation

Heavy-duty Headstock

Swing Over Bed: up to 1,015 mm

Spindle Motor: up to 33 kW

Transmission: 3-speed Gearbox

Spindle Bore: up to 160 mm

Turning Length: up to 4,000 mm



# Milling machines

## 5-axis Vertical Machining Centers

#### UNi5X-800

Fanuc/Siemens/Heidenhain Control

Table Size: Ø800 mm

Max. Table Load: 1,300 kg

Travel X/Y/Z: 800/900/650 mm

Workpiece Dimensions: Ø800 x H600 mm



#### UNi5X-400

Fanuc/Siemens/Heidenhain Control

Transmission Type Direct Drive

Table Size: Ø320 mm

Max. Table Load: 100 kg

Travel X/Y/Z: 750/610/550 mm

Workpiece Dimensions: Ø400 x H350 mm



## High-speed Vertical Machining Centers

### QP1620-L • 2033-L • 2040-L • 2440-L • 2560-L Series

SMART/Fanuc/Siemens/Mitsubishi/Heidenhain Control

Roller Guide Way Design

Table Size: up to 635 x 1,650 mm

Max. Table Load: up to 1,500 kg

Spindle Speed: up to 15,000 rpm

Spindle Motor: up to 18.5 kW

Tool Change: Arm Type



#### EM1620L • 2033L • 2040L Series

SMART/Fanuc/Siemens/Mitsubishi/Heidenhain Control

Linear Guide Way

Table Size: up to 510 x 1,200 mm

Max. Table Load: up to 600 kg

Spindle Speed: up to 10,000 rpm

Spindle Motor: up to 15 kW

Tool Change: Arm Type





Grinding Machines

**SMART** Grinding Machines

Turning Machines

Milling Machines





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