

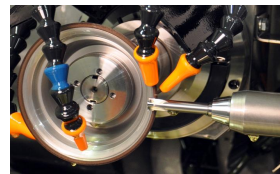
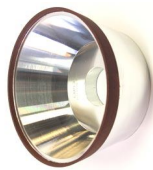
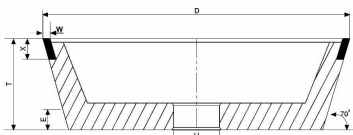
This Diamond & CBN wheels are combinations, mounted as spindle sets for CNC tool grinding machines, including the following brand or Make machines:

Anca	Cincinnati	M.Deckel	EWAG
Griffo	Haas	Haro	Hawema
Huffmann	Jungner	Kirner	PeTeWe
Rollomatic	Saacke, Gebr.	Safag	Schneeberger
Schutte	Sorencio	Strausak	Stream
Tacchella	Viking	Walter	Wadkin

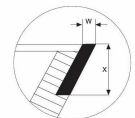
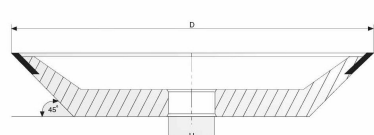


For End & Point grinding

Diamond are used for making tungsten carbide tools and CBN for HSS tools

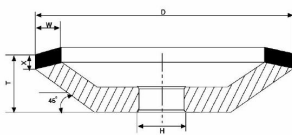


FEPA Shape	D m m	W m m	X m m	H m m	Grit size	Con.	Grit size	Con.
11V9/70°	75	2	6/10	20/31.75	D91, D76, D64, D46	C100, C115, C125	B151, B107 B91, B76	C100, C115, C125
	100	3	6/10					
	125	3	10					

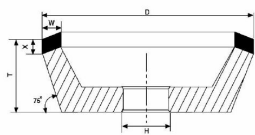


FEPA Shape	D m m	W m m	X m m	H m m	Grit size	Con.	Grit size	Con.
12V9/45°	75	2 / 3	6/10	20/31.75	D126, D91, D76, D64, D46	C100, C115, C125	B151, B107, B91, B76	C100, C115, C125
	100	2 / 3	6/10					
	125	2 / 3	6/10					

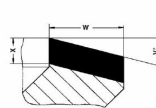
For O.D Clearance grinding



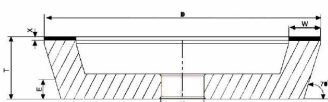
12V5/45°



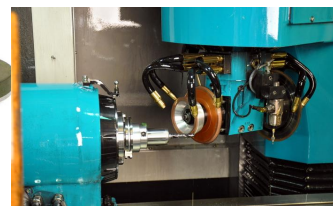
11V5/75°



FEPA Shape	D m m	W m m	X m m	V°	H m m	Grit size	Con.	Grit size	Con.
12V5/45° & 11V5/75°	75	6	3	20°, 30°	20/ 31.75/ 40	D46, D64, D76	C100, C115, C125	B107, B91, B76	C100, C115, C125
		10	6						
	100	6	3						
		10	6						

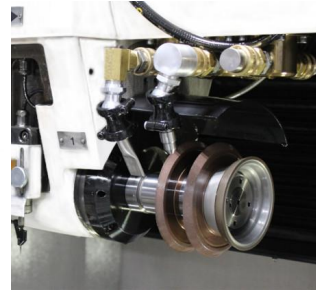
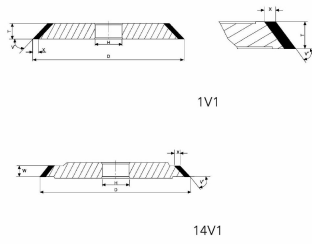


11A2/70°



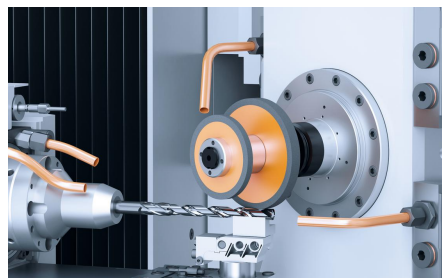
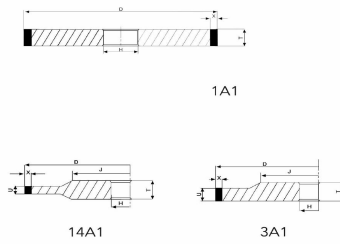
FEPA Shape	D m m	w m m	X m m	H m m	Grit size	Con.	Grit size	Con.
11A2/70°	100	6	3	20/31.75/40	D107, D91, D76	C125	B107, B91, B76	C125
	125	10	6					

For Gash Grinding



FEPA Shape	D m m	T m m	X m m	V°	H m m	Grit size	Con.	Grit size
1V1/14V1	75	6 8 10	6 10	10°	20/ 31.75/40	D91, D64 D46	C100 C115	B107,B91 B64
	100	6 8 10 12 15		10°,20° 30°,45°				
	125	8 10 12 15						
	150	4 12		15°,45°				

For flut grinding



FEPA Shape	D m m	T m m	X m m	H m m	Grit size	Con.	Grit size	Con.
1A1/14A1/3A1	75	4	6/10	20 /31.75/40	D91, D64, D46	C100 ,C115	B107,B91, B64	C100, C1 15
		6						
		8						
		10						
		4						
	100	6						
		8						
		10						
		12						
		15						
	125	8						
		10						
		12						
		15						
	150	8						
		10						
12								
15								

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