



Industrial Style - Bulk Packed Keylocking Threaded Inserts

Thinwall - Metric

PART NUMBER*		INSERT			INSTALLATION				REMOVAL		
Carbon Steel	Stainless Steel	Internal Thread Class 6H	External Thread Class 6g	Length	Installation Tool Part No.*	Tap Drill Size	C'Sink Dia. $+0.25$ -0.00	Thread Tap		Drill	
								Size Class 6H	Min. Depth	Size	Depth
65951	66351	M 5x0.8	M 8x1.25	8.0	64751	6.9	8.25	M 8x1.25	9.5	5.50	4.00
65952	66352	M 6x1.0	M 10x1.25	10.0	64752	8.8	10.25	M 10x1.25	11.5	7.50	4.75
65953	66353	M 8x1.25	M 12x1.25	12.0	64753	10.8	12.25	M 12x1.25	13.5	9.50	4.75
66153	66553	M 8x1.0									
65955	66355	M 10x1.5	M 14x1.5	14.0	64755	12.8	14.25	M 14x1.5	15.5	11.50	4.75
66155	66555	M 10x1.25									
65956	66356	M 12x1.75	M 16x1.5	16.0	64756	14.75	16.25	M 16x1.5	17.5	13.50	4.75
66156	66556	M 12x1.25									

* To complete the abbreviated part numbers in the table above use the prefix "215-0"

Heavy Duty - Metric

PART NUMBER*		INSERT			INSTALLATION				REMOVAL		
Carbon Steel	Stainless Steel	Internal Thread Class 6H	External Thread Class 6g	Length	Installation Tool Part No.*	Tap Drill Size	C'Sink Dia. $+0.25$ -0.00	Thread Tap		Drill	
								Size Class 6H	Min. Depth	Size	Depth
65963	66363	M 4x0.7	M 8x1.25	8.0	64763	6.9	8.25	M 8x1.25	9.5	5.50	4.00
65964	66364	M 5x0.8	M 10x1.25	10.0	64764	8.8	10.25	M 10x1.25	12.5	7.50	4.75
65965	66365	M 6x1.0	M 12x1.25	12.0	64765	10.8	12.25	M 12x1.25	14.5	9.50	4.75
65966	66366	M 8x1.25	M 14x1.5	14.0	64766	12.8	14.25	M 14x1.5	16.5	11.50	4.75
66166	66566	M 8x1.0									
65967	66367	M 10x1.5	M 16x1.5	16.0	64767	14.75	16.25	M 16x1.5	18.5	13.50	4.75
66167	66567	M 10x1.25									
65969	66369	M 12x1.75	M 18x1.5	18.0	64769	16.75	18.25	M 18x1.5	20.5	15.50	4.75
66169	66569	M 12x1.25									
65970	66370	M 14x2.0	M 20x1.5	20.0	64770	18.75	20.25	M 20x1.5	22.5	17.50	4.75
66170	66570	M 14x1.5									
65971	66371	M 16x2.0	M 22x1.5	22.0	64771	20.5	22.25	M 22x1.5	24.5	17.75	6.35
66171	66571	M 16x1.5									
66172	66572	M 18x1.5	M 24x1.5	24.0	64772	22.5	24.25	M 24x1.5	26.5	19.75	6.35
65973	66373	M 20x2.5	M 30x2.0	30.0	64773	28.0	30.25	M 30x2.0	34.5	25.75	6.35
66173	66573	M 20x1.5									
66174	66574	M 22x1.5	M 32x2.0	32.0	64774	30.0	32.25	M 32x2.0	36.5	27.75	6.35
65975	66375	M 24x3.0									
66175	66575	M 24x2.0	M 33x2.0	33.0	64775	31.0	33.25	M 33x2.0	37.5	28.75	6.35

* To complete the abbreviated part numbers in the table above use the prefix "215-0"

Metric Internal / Inch External

PART NUMBER*		INSERT			INSTALLATION				REMOVAL		
Carbon Steel	Stainless Steel	Internal Thread Class 6H	External Thread (Mod.) Class 2A	Length	Installation Tool Part No.	Tap Drill Size	C'Sink Dia. $+0.010$ -0.000	Thread Tap		Drill	
								Size Class 2B	Min. Depth	Size	Depth
66243	66643	M 6x1.0	3/8 - 16	.31	64843	"Q"	.38	3/8 - 16	.37	9/32	1/8
66244	66644	M 8x1.25	1/2 - 13	.43	64844	29/64	.51	1/2 - 13	.50	13/32	3/16
66245	66645	M 10x1.5	5/8 - 11	.50	64845	37/64	.63	5/8 - 11	.56	17/32	3/16
66247	66647	M 12x1.75	3/4 - 16	.62	64847	45/64	.76	3/4 - 16	.68	21/32	3/16
66248	66648	M 14x2.0	7/8 - 14	.81	64848	53/64	.88	7/8 - 14	.94	25/32	5/16
66249	66649	M 16x2.0	1" - 12	.87	64849	15/16	1.02	1" - 12	1.00	27/32	5/16

* To complete the abbreviated part numbers in the table above use the prefix "215-0"
(All dimensions are specified in inches except internal thread is metric.)